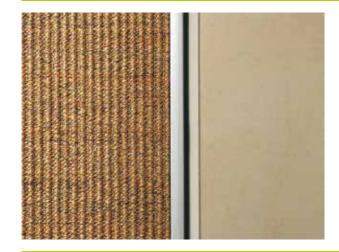


## **STRIPTEC ST**

## **PRODUCT DESCRIPTION**



STRIPTEC ST profiles are designed to join adjoining floors of equal or different type and thickness. The rounded shape of this profile covers edge imperfections and allows a slight rotation, compensating for elevation differences of up to 3/16" (5mm). It can also be used as a termination profile, given a floor thickness of up to 3/16" (5mm). Available in two versions: selfadhesive and screw-on.

## **TECHNICAL FEATURES**

Length: 2.70 meters - 8'10"



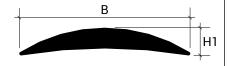
## Stainless Steel

ST18I\*-H1 = 1/8"-3 mm ST30I\*-H1 = 5/32"-4 mm ST35I\*-H1 = 5/32"-4 mm



## Aluminum

ST30A\*-H1 = 5/32"-4 mmST35A\*-H1 = 5/32"-4 mm



ST18 - Aluminum ST18A\* - H1 = 1/8" - 3 mm



## ST-Brass

ST180\*-H1 = 1/8"-3 mm ST300\*-H1 = 5/32"-4 mm ST350\*-H1 = 5/32"-4 mm ST500\*-H1 = 5/32"-4 mm



ST50-Brass ST500\*-H1 = 5/32"-4 mm



www.profilitec.com

#### **MATERIAL DESCRIPTION**

#### Stainless Steel

Steel profiles are made by cold forming sheets of constant thickness, thus differing from the corresponding aluminum and brass versions made by hot extrusion, while maintaining their application and dimensional characteristics. Stainless steel effectively resists high mechanical stress and is particularly suitable for use in the chemical, food, and hospital sectors, where hygiene, durability, and chemical resistance are essential. Normally produced with a semi-gloss finish, a brushed finish can also be achieved by partially removing material using rotating nylon and quartz fiber brushes. This process gives the surface a matte appearance without altering its characteristics.

#### AISI 304 STAINLESS STEEL - EN X 5 CrNi 18 10 - DIN 1.4301:

This steel belongs to the AUSTENITIC category and is the most widespread and commonly used alloy for products requiring high technical and performance characteristics. It is highly resistant to most chemical agents but may stain or darken superficially; a standard polishing product is sufficient to restore its original appearance.



IL

striptec >> ST in Stainless Steel AISI 304 - Self-Adhesive				
Item	B inch	Finish		
ST18ILA270	11/16	IL-Polished	0	
ST30ILA270	1-3/16	IL - Polished	0	
ST35ILA270	1-3/8	IL - Polished	o	

**SELFLINE/KIT PRE-CUT** 

striptec >> ST in Stainless Steel AISI 304 - not Adhesive			
Item	B inch	Finish	
ST18ILN270	11/16	IL-Polished	0

striptec >> ST in stainless steel aisi304 drilled				
Item	B inch	Finish		
ST30ILF270	1-3/16	IL-Polished	0	
ST35ILF270	1-3/8	IL-Polished	O	

## **MATERIAL DESCRIPTION**

#### **Aluminum**

The primary aluminum alloy EN AW-6060 in T6 temper is suitable for complex extrusions, offering high strength and an excellent natural surface finish that lends itself well to subsequent finishing processes.

#### ANODIZED ALUMINUM:

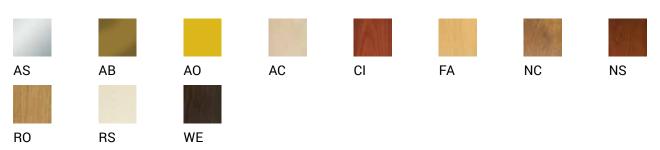
The anodic oxidation process provides protection against corrosion caused by atmospheric agents, without involving galvanic treatments.

In accordance with the EN 12373 standard, profiles undergo preliminary treatments that create a uniformly matte surface. They are then colored through an electrochemical oxidation process in standard finishes: Silver, Gold, Bronze, Copper, and Titanium, with a coating thickness of up to 20 microns.

## SUBLIMATED ALUMINUM:

The finish obtained through the painting and sublimation process is a process that consists of a first phase corresponding to the powder coating process and a second phase that uses sublimation transfer technology. This allows images or decorations to be transferred from a film to an object, usually metal, using heat and pressure, creating a high-quality and durable aesthetic finish.

In addition to presenting realistic decorative effects, it also retains the characteristics of an electrostatic painting based on polyester powders.



Profilitec S.p.A.

Via Scotte, 3 - 36033 Isola Vicentina (Vicenza), ITALY Tel: +39 0444 268311 e-mail: profilitec@profilitec.com **Profilitec Corp.** e-mail: customerservice@profilitec.com

**Profilitec Ibérica, S.L.U.** e-mail: iberica@profilitec.com

**Profilitec France** e-mail: france@profilitec.com

0/12/25



striptec >> ST in Anodized Aluminum - Self-Adhesive			
Item	B inch	Finish	
ST18ASA270	11/16	AS-Silver	
ST30ASA270	1-3/16	AS-Silver	0
ST35ASA270	1-3/8	AS-Silver	0
ST40ASA270	1-9/16	AS-Silver	O
ST18A0A270	11/16	AO-Gold	
ST30A0A270	1-3/16	AO-Gold	0
ST35A0A270	1-3/8	AO-Gold	O
ST40A0A270	1-9/16	AO-Gold	0
ST18ABA270	11/16	AB - Bronze	
ST30ABA270	1-3/16	AB - Bronze	O
ST35ABA270	1-3/8	AB - Bronze	0
ST40ABA270	1-9/16	AB - Bronze	0

striptec >> ST 30 in Wood Effect Aluminum - Self-Adhesive				
Item	B inch	Finish		
ST30RSA270	1-3/16	RS-Bleached	0	
ST30ACA270	1-3/16	AC-Maple	O	
ST30FAA270	1-3/16	FA-Beechwood	O	
ST30ROA270	1-3/16	RO-Oak	O	
ST30CIA270	1-3/16	CI - Cherry	O	
ST30NCA270	1-3/16	NC - Light Walnut	O	
ST30NSA270	1-3/16	NS - Dark Walnut	0	
ST30WEA270	1-3/16	WE-Wengé	0	

SELFLIN	E/KIT	PRE-CI	JT
---------	-------	--------	----

striptec >> ST in Anodized Aluminum - Drilled			
Item	B inch	Finish	
ST18ASF270	11/16	AS-Silver	
ST30ASF270	1-3/16	AS-Silver	0
ST35ASF270	1-3/8	AS-Silver	0
ST40ASF270	1-9/16	AS-Silver	0
ST18A0F270	11/16	AO-Gold	
ST30A0F270	1-3/16	AO-Gold	0
ST35A0F270	1-3/8	AO-Gold	0
ST40A0F270	1-9/16	AO-Gold	O
ST18ABF270	11/16	AB - Bronze	
ST30ABF270	1-3/16	AB-Bronze	0
ST35ABF270	1-3/8	AB - Bronze	O
ST40ABF270	1-9/16	AB-Bronze	0

striptec >> ST 30 in Wood Effect Aluminum - Drilled				
Item	B inch	Finish		
ST30RSF270	1-3/16	RS-Bleached	0	
ST30ACF270	1-3/16	AC - Maple	0	
ST30FAF270	1-3/16	FA - Beechwood	0	
ST30R0F270	1-3/16	RO-Oak	0	
ST30CIF270	1-3/16	CI - Cherry	0	
ST30NCF270	1-3/16	NC - Light Walnut	0	
ST30NSF270	1-3/16	NS - Dark Walnut	0	
ST30WEF270	1-3/16	WE-Wengé	0	

## **MATERIAL DESCRIPTION**

#### **Brass**

Profiles made from CW618N (EN 12167) brass alloy are characterized by high resistance to mechanical stress, making them particularly suitable for heavy-traffic applications, such as industrial settings and at expansion joints. Brass is resistant to most chemical agents commonly encountered during the installation of ceramic coverings. However, in the presence of humidity or aggressive substances, the surface may develop superficial oxidation, which can be removed using a standard polishing product.

These profiles can be manufactured through either hot extrusion or cold forming from sheets of constant thickness.

## POLISHED BRASS:

This finish is obtained using specialized polishing machines that mechanically enhance the surface without altering the material's intrinsic properties. In the presence of oxidizing agents, some surface darkening may occur, which can be easily restored using common polishing products.



OL

striptec >> ST in Polished Brass - Self-Adhesive			
Item	B inch	Finish	
ST180LA270	11/16	OL-Polished	0
ST300LA270	1-3/16	OL-Polished	0
ST350LA270	1-3/8	OL - Polished	0
ST500LA270	2	OL-Polished	

**SELFLINE**/KIT PRE-CUT

striptec >> ST in Polished Brass - not Adhesive			
Item	B inch	Finish	
ST180LN270	11/16	OL-Polished	0

striptec >> ST in Polished Brass - Drilled				
Item	B inch	Finish		
ST300LF270	1-3/16	OL-Polished	0	
ST350LF270	1-3/8	OL-Polished	0	
ST500LF270	2	OL-Polished		

Profilitec S.p.A.

Via Scotte, 3-36033 Isola Vicentina (Vicenza), ITALY Tel: +39 0444 268311 e-mail: profilitec@profilitec.com

Profilitec Corp.

e-mail: customerservice@profilitec.com

**Profilitec Ibérica, S.L.U.** e-mail: iberica@profilitec.com

Profilitec France

e-mail: france@profilitec.com



# Self-adhesive profiles

#### **APPLICATION**

- 1. Check that the substrate is solid, flat, clean, degreased and dry, verifying that the application temperature is not lower than 15°C;
- 2. Cut the profile to the required length, remove the protective paper from the sticker and position the profile correctly without further adjustments;
- 3. Apply the profile with uniform pressure without hammering.

# Profiles applied with screws and plugs

## **APPLICATION**

- 1. Cut the profile to the required length;
- 2. Align the profile and mark the position of the holes using the holes in the profile;
- 3. Insert the plugs and screw them in using countersunk screws suitable for the seats provided in the profile (for threshold cover profiles, use 1/8" 3 mm diameter screws and 3/16" 5 x 31/32" 25 mm plugs).

N.B.: Aluminum profiles offer limited resistance to alkaline substances, so their use must be evaluated according to the expected chemical aggressions. Aluminum profiles in contact with cementitious substances can be attacked by corrosion processes, so residues of used adhesives and sealants should be removed immediately. When laying, the right amount of adhesive must be used and the right drying times observed, avoiding creating cavities in which water can stagnate, which would lead to the formation of alkaline substances (aluminum hydroxide) and trigger corrosive electrolytic phenomena.

## **CLEANING AND MAINTENANCE**

#### STAINLESS STEEL:

Stainless steel is easy to clean and very hygienic because of its smooth, nonporous surface, which hinders the growth of bacteria. To keep it in good condition, simply wash it with warm soapy water, rinse it thoroughly and dry it with a soft cloth. If exposed to weathering, periodic cleaning is recommended to prevent corrosion. Brushed surfaces should be cleaned in the direction of brushing. In case of scratches, a specific polish can be used with a soft cloth.

Avoid cleaning agents containing hydrochloric acid, hydrofluoric acid or bleach, as well as abrasive products. Do not leave ordinary steel objects in contact with stainless steel to prevent contamination and rust stains. Also, do not leave damp patches or sponges on the surface to prevent water halos.

#### ALUMINIUM:

Aluminum requires no special maintenance.

For cleaning, use colorless alcohol diluted in water or neutral detergents, avoiding acidic ones (e.g., hydrochloric or hydrofluoric acid); use non-abrasive sponges or cloths to avoid damage. We recommend not applying cleaners directly to surfaces. After cleaning, rinse with water and dry immediately with a soft cloth. Avoid polishes. Quickly remove residual cement or grout to protect the surface.

## BRASS:

Brass does not require special maintenance and is easily cleaned with alcohol diluted in water or with neutral detergents, avoiding those with an acidic base.

It is recommended to use water with mild detergents, ensuring the final rinse is with water only. To avoid scratches, use exclusively non-abrasive cloths or sponges. For maintenance, common polishes available on the market can be used.

Profilitec S.p.A.

Via Scotte, 3 - 36033 Isola Vicentina (Vicenza), ITALY Tel: +39 0444 268311 e-mail: profilitec@profilitec.com Profilitec Corp.

e-mail: customerservice@profilitec.com

**Profilitec Ibérica, S.L.U.** e-mail: iberica@profilitec.com

Profilitec France

e-mail: france@profilitec.com

4



## **WARNINGS**

These profiles should be handled with care, using cut-resistant gloves. The indications and prescriptions herein, while corresponding to our experience, are to be considered purely indicative and must be confirmed by exhaustive practical applications. Profilitec declines any responsibility for any damage to people or things resulting from improper use of the products. The user is required to determine whether or not the product is suitable for use and assumes all responsibility arising from incorrect installation of the material.

BILL OF QUANTITIES ITEM			
Supply and installation of profile in		(material), with finish	
(see Material De	scription section) o	f characteristic size	mm. Profile with
connected upper part for an ideal floor	inish.		
Family type	_from the Profilitec o	ompany as a finishing profile a	nd threshold cover connection
between floors to be supplied and inst	alled properly, follow	ing the methods and fields of	application suggested by the
manufacturer.			
Profile length: 2700 mm			
Profile SKU:			
Material:	\$/pc		
Installation:	\$/pc		
Totale price:\$/pc			